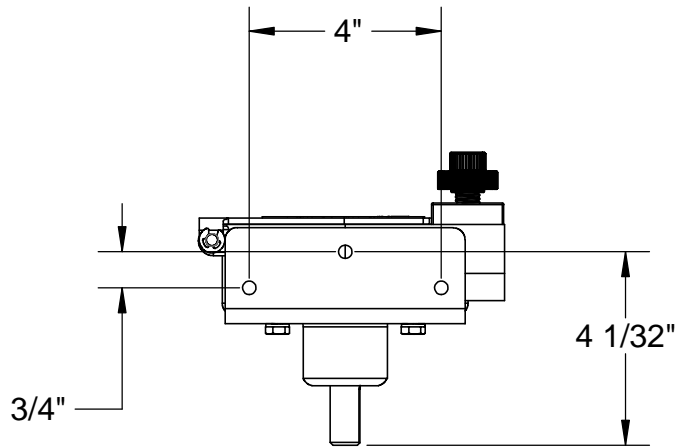
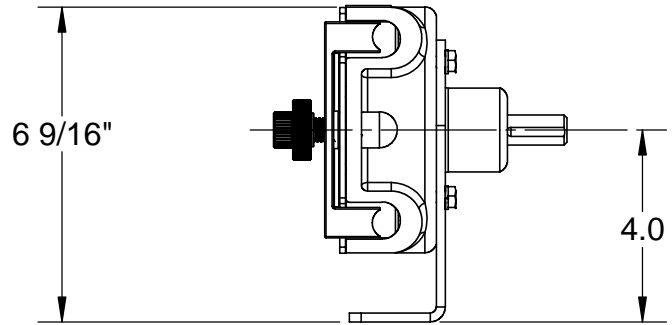
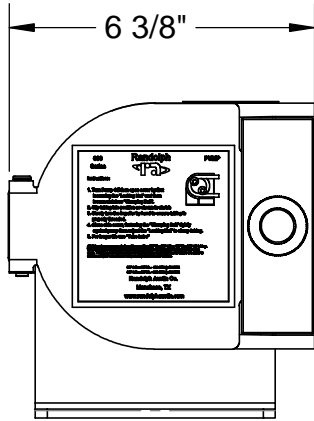


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DIMENSIONAL TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
MILLIMETERS:
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INCHES:
±1/64 ±.005 ±.5°

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MFG ENG		
QUAL ENG		

620-PHO Mounting
Dimensions, Exploded View
and BOM

SIZE	DWG. NO.	REV.
A	620-PHO	
SCALE	CAD FILE: 620-PHO	SHEET 1 OF 3

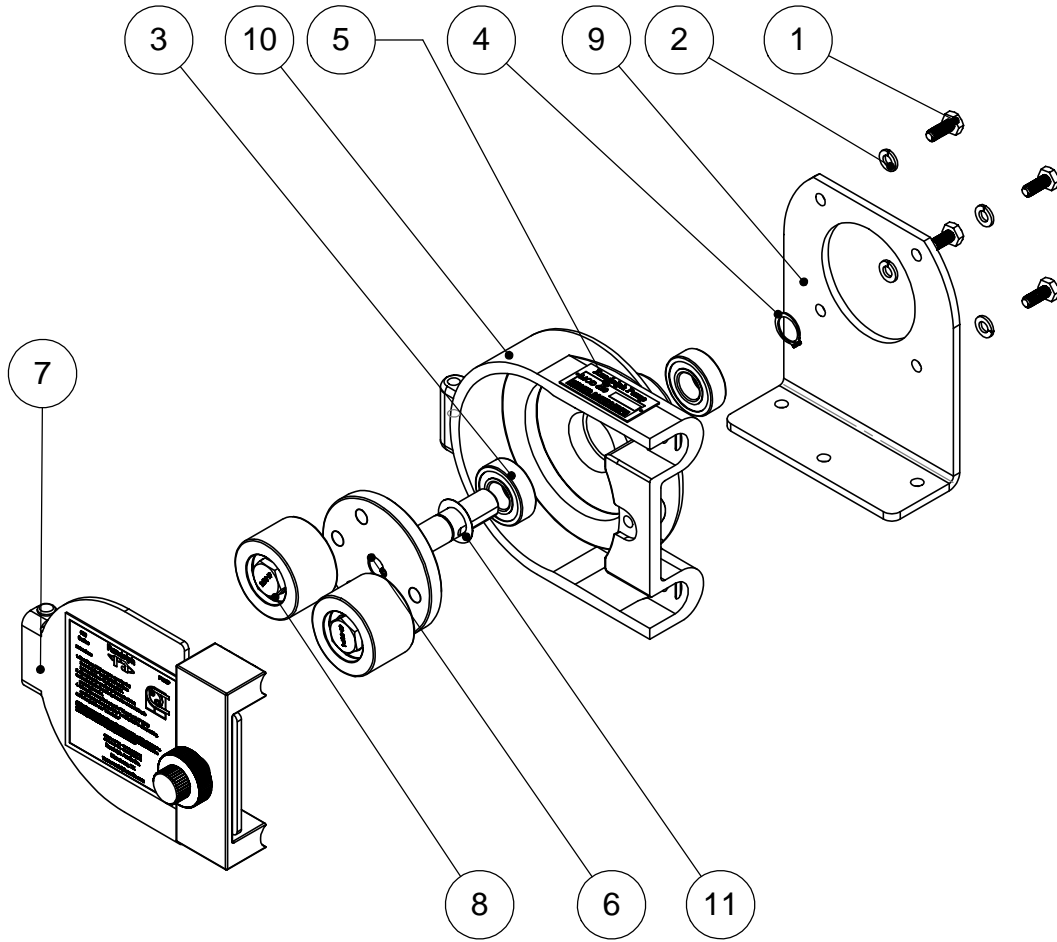
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APPLICATION	DO NOT SCALE DRAWING

SEE NOTES

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ITEM NO.	PART #	Desc.	Qty
9	00-0014	1/4-20 x .625 HH	4
7	00-0252	1/4" Lock Washer	4
3	01-0113	Bearing	2
3	01-0133	Retaining Ring	1
5	61-0051	Serial Number	1
4	61-0086	Plate and Shaft Assy	1
8	61-0097	Hinged Side Plate & Tube Clamp Sub Assy	1
5	61-0143	Impeller Roller Assy	2
9	62-2100	"L" Bracket	1
1	63-0010	Pump Housing	1
11	00-0532	Shim	1

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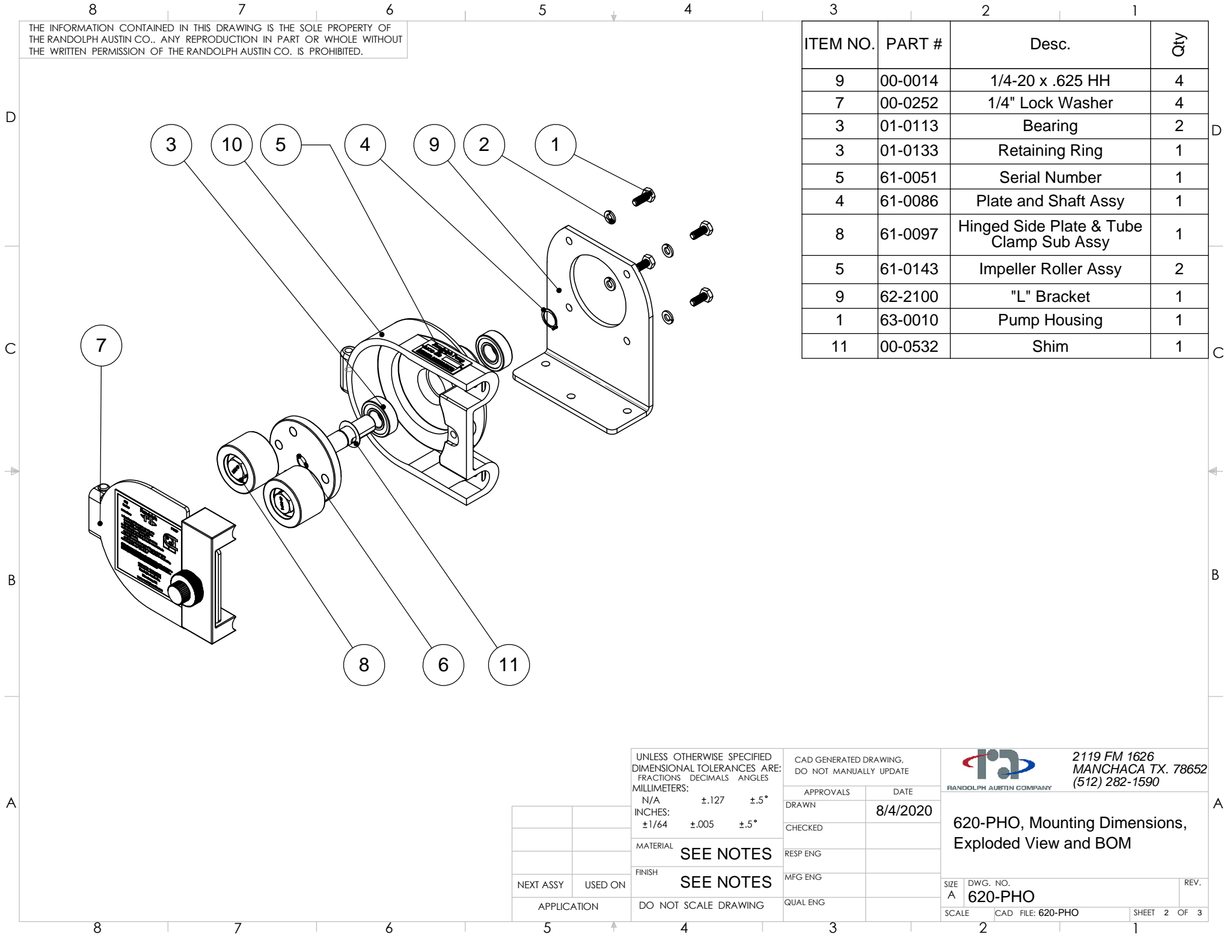
APPROVALS	DATE
DRAWN	8/4/2020
CHECKED	
RESP ENG	
MFG ENG	
QUAL ENG	

**620-PHO, Mounting Dimensions,
 Exploded View and BOM**

SIZE DWG. NO. REV.
 A 620-PHO

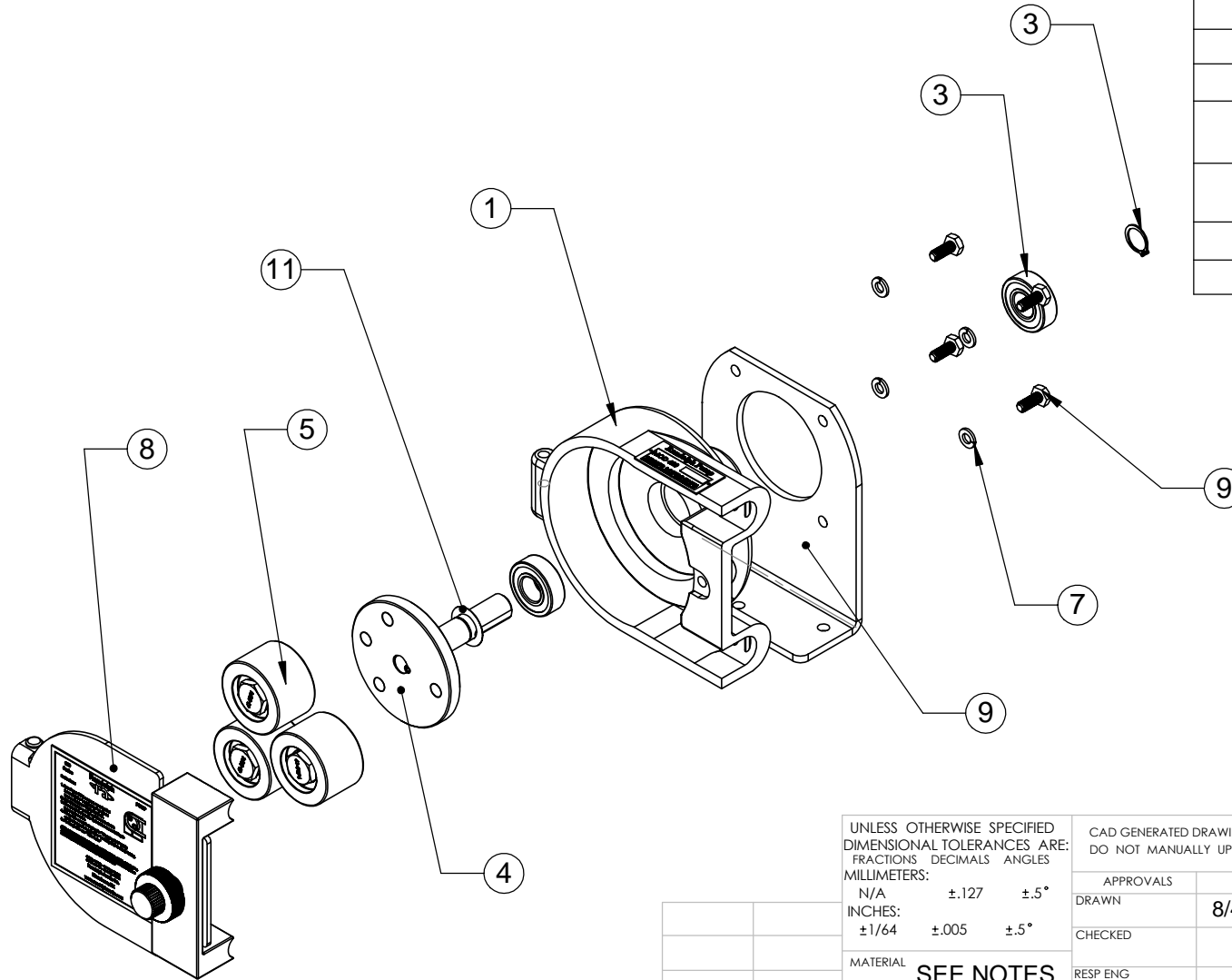
SCALE CAD FILE: 620-PHO SHEET 2 OF 3

NEXT ASSY	USED ON
APPLICATION	DO NOT SCALE DRAWING



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ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	63-0010	620 pump housing machined	1
2	01-0113	Bearing	2
3	01-0133	Snap Ring	1
4	61-0086	Plate and Shaft Assy	1
5	61-0143	Impeller Roller Assembly	3
6	62-2100	"L" Bracket	1
7	00-0252	Washer	4
8	61-0097	Side Plate Sub Assy 610	1
9	00-0014	Screw, Hex, 1/4-20 x 5/8"	4
10	61-0051	620 name plate	1
11	00-0532	Shim	1



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MATERIAL **SEE NOTES**
 FINISH **SEE NOTES**
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SIZE	DWG. NO.	REV.
A	620-PHO	
SCALE	CAD FILE: 620-PHO	SHEET 3 OF 3